

# **FKT PUMP OPERATING MANUAL**

Thank you for purchasing a Condor pump

This operating manual tells you how to operate and service your pump.

For the motor see separate instructions. Motor is not shipped with oil or petrol.

Please read carefully before using to ensure proper handling and operation and to keep your pump in the best running condition.

## SAFETY PRECAUTIONS

Be sure each person who operates the machine is properly instructed as to its safe operation

Always keep the machine and associated equipment clean, properly serviced and maintained.

Never operate the machine near combustible materials or in an enclosed environment where adequate ventilation is not available

Always ensure that the machine is on a secure footing and cannot shift while in use. (Remember that the suction hose will tend to pull the pump down when full of water.)

Avoid contact with exhaust or other hot parts.

Stop engine and disconnect spark plug before working on any part of the machine to prevent accidental starting.

## SETTING UP THE PUMP

## SUCTION HOSE

Use suction & delivery hose only. Fit camlocks or hose tails to pump and hose and Priming plug filter to other end and secure with hose clips. **Outlet ports** numps Note -Hose diameter should be same size or larger than the inlet. Suction hose should be as short as possible Ensure hose has no holes or kinks Never operate without a suction filter. Inlet port **OUTLET HOSE** Use rigid pipe or layflat. Ensure this can cope with pump pressure (at least 9 bar) Fit hose tails ir camlocks and secure with hose clip. If using layflat keep hose as Drain bung straight as possible to ensure maximum

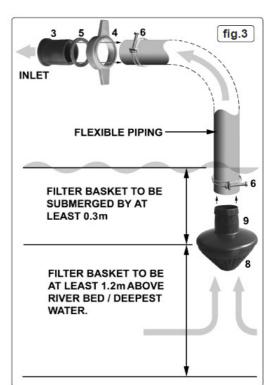
## PRIMING

performance.

Remove priming plug and fill pump casing with clean water, replace plug as tight as possible by hand. NOTE – Do not run pump without water in the casing as this will severely damage the pump. Pump can take up to three minutes to prime if the suction line is long. The priming bung is designed to blow if water temperature gets too hot, always replace with the correct part

## PUMPING TIPS

- Keep pump as close to the water source as possible
- Ensure suction filter will not be blocked by debris or sand
- Always use a short a hose as possible
- A non return valve will assist priming if pump is in a permanent installation
- Empty casing of water if pump is not used frequently
- Leaking hoses or fittings will decrease pump performance
- Do not leave hose where it can be damaged or driven over by vehicles.
- Long lengths of delivery pipe can drastically reduce delivery performance. For long lengths use larger dia pipe
- This pump is not suitable for pumping water with sand or debris.



PROBLEM	CAUSE	REMEDY
Engine will not start		Consult engine instructions
Pump will not prime	<ul> <li>no water in pump casing</li> </ul>	· fill casing with water
	-suction leak	<ul> <li>check integrity of hose and that all fittings are tight</li> </ul>
	<ul> <li>strainer clogged</li> </ul>	$\cdot$ clean strainer and lift above bottom
	• pump to high above water level	<ul> <li>shift pump to a lower level</li> </ul>
Low flow	<ul> <li>head too high</li> </ul>	· drop pump outlet
	<ul> <li>hose too small</li> </ul>	· increase hose size
	<ul> <li>hoses clogged</li> </ul>	· clean hoses
	<ul> <li>pump blocked</li> </ul>	· open casing and clean debris
	· Pump worn	· overhaul pump
Pump leaking	mech seal worn	replace mech seal
	fittings loose	· tighten fittings
Volume decreases during pumping	· clogged strainer	· clean strainer
	<ul> <li>leaks in suction line</li> </ul>	· repair leaks
Pump will not turn over	· pump frozen	· thaw casing
	<ul> <li>pump jammed with debris</li> </ul>	<ul> <li>open casing and free pump</li> </ul>

\_ Retain this information for future use.

This pump \_\_\_\_\_

This Motor \_\_\_\_\_

Contact sales@condorpumps.com